

IS142 Rev.12 20/12/2022

B70/1DCHP centrale di comando 36Vdc per cancelli scorrevoli Istruzioni originali CROGERS



IT - Istruzioni ed avvertenze per l'installatore EN - Instructions and warnings for the installer DE - Anweisungen und Hinweise für den Installateur FR - Instructions et consignes pour l'installateur ES - Instrucciones y advertencias para el instalador PT - Instruções e advertências para o instalado NL - Aanwijzingen en waarschuwingen voor de installateur PL - Instrukcja i ostrzeżenia dla instalatora



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COLLEGAMENTO CON 1 COPPIA FOTOCELLULE SINCRONIZZATE (MODALITÁ NORMALE, SOLO COPPIA MASTER) CONNECTION WITH 1 SYNCHRONISED PHOTOCELL PAIR (NORMAL MODE, MASTER PAIR ONLY)



Scollegare la morsettiera della centrale che fornisce alimentazione alle fotocellule, oppure togliere completamente la tensione al controller digitale (scollegando, se presenti, anche le batterie di backup) e verificare nella fotocellula TX / RX che il LED rosso di alimentazione sia spento; procedere soltanto ora all'impostazione della configurazione dei jumper.

ATTENTION: Please ensure that the photocell jumpers are only changed with the power to the control panel switched off, including the disconnection of any battery backup. Remove the terminal of the photocell inputs or completely remove the voltage from the digital controller (check that the digital controller is not powered by backup batteries) and check that the TX / RX photocell red power LED is off.

COLLEGAMENTO CON 2 COPPIE FOTOCELLULE SINCRONIZZATE (MODALITÁ NORMALE, 1 MASTER E 1 SLAVE) CONNECTION WITH 2 SYNCHRONISED PHOTOCELL PAIRS (NORMAL MODE, 1 MASTER AND 1 SLAVE)



Scollegare la morsettiera della centrale che fornisce alimentazione alle fotocellule, oppure togliere completamente la tensione al controller digitale (scollegando, se presenti, anche le batterie di backup) e verificare nella fotocellula TX / RX che il LED rosso di alimentazione sia spento; procedere soltanto ora all'impostazione della configurazione dei jumper.

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TEST FOTOCELLULE · PHOTOCELLS TEST (RB 02)

COLLEGAMENTO CON 1 COPPIA FOTOCELLULE SINCRONIZZATE (MODALITÁ NORMALE, SOLO COPPIA MASTER) CONNECTION WITH 1 SYNCHRONISED PHOTOCELL PAIR (NORMAL MODE, MASTER PAIR ONLY)



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TEST FOTOCELLULE · PHOTOCELLS TEST (RB 02)



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BATTERY SAVING (AB D3) BATTERY SAVING + TEST FOTOCELLULE · PHOTOCELLS TEST (AB D4)

COLLEGAMENTO CON 1 COPPIA FOTOCELLULE SINCRONIZZATE (MODALITÁ NORMALE, SOLO COPPIA MASTER) CONNECTION WITH 1 SYNCHRONISED PHOTOCELL PAIR (NORMAL MODE, MASTER PAIR ONLY)



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ATTENTION: Please ensure that the photocell jumpers are only changed with the power to the control panel switched off, including the disconnection of any battery backup. Remove the terminal of the photocell inputs or completely remove the voltage from the digital controller (check that the digital controller is not powered by backup batteries) and check that the TX / RX photocell red power LED is off.

BATTERY SAVING (AB D3) BATTERY SAVING + TEST FOTOCELLULE · PHOTOCELLS TEST (AB D4)

COLLEGAMENTO CON 2 COPPIE FOTOCELLULE SINCRONIZZATE (MODALITÁ NORMALE, 1 MASTER E 1 SLAVE) CONNECTION WITH 2 SYNCHRONISED PHOTOCELL PAIRS (NORMAL MODE, 1 MASTER AND 1 SLAVE)



Scollegare la morsettiera della centrale che fornisce alimentazione alle fotocellule, oppure togliere completamente la tensione al controller digitale (scollegando, se presenti, anche le batterie di backup) e verificare nella fotocellula TX / RX che il LED rosso di alimentazione sia spento; procedere soltanto ora all'impostazione della configurazione dei jumper.

ATTENTION! Please ensure that the photocell jumpers are only changed with the power to the control panel switched off, including the disconnection of any battery backup. Remove the terminal of the photocell inputs or completely remove the voltage from the digital controller (check that the digital controller is not powered by backup batteries) and check that the TX / RX photocell red power LED is off.





BG30 High Speed







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WARNING: IMPORTANT SAFETY INSTRUCTIONS THESE INSTRUCTIONS MUST BE FOLLOWED TO GUARANTEE THE SAFETY OF THE PERSONS PRESERVE THESE INSTRUCTIONS

This installation manual is intended for qualified personnel only.

Failure to observe the information included in this manual may result in personal in serious personal injury or damage to the equipment.

ROGER TECHNOLOGY cannot be held responsible for any damage or injury due to improper use or any use other than the intended usage indicated in this manual.

The installation, electrical connections and adjustments must be performed by qualified personnel, in accordance with best practices and in compliance with applicable regulations.

Read the instructions carefully before installing the product.

Incorrect installation may pose risks.

Before installing the product, make sure it is in perfect condition: In case of doubts, do not use the product and refer exclusively to professionally qualified personnel.

Do not install the product in explosive environment and atmosphere: inflammable gas or vapours constitute serious danger for safety.

Before installing the motor, make all structural modifications related to the safety precautions and to the protection or segregation of areas involving crushing, shearing, dragging risks or any other risks.

WARNING: check that the existing structure fulfils the required resistance and stability specifications.

ROGER TECHNOLOGY is not liable for failure to observe the good practices in the construction of fixtures to be motorised or for deformations that may occur during use.

The safety devices (photocells, sensing edges, emergency stops, etc.) must be installed taking into consideration the following: the regulations and directives in force, the good practices criteria, the installation environment, the operating logic of the system and the forces generated by the motorised door or gate.

The safety devices must protect any areas where there is crushing, shearing, dragging or any other danger in general generated by the motorised door or gate; the installer is advised to check that the moving wings do not have sharp edges or anything that may pose shearing and/or dragging risks.

Ensure that entrapment between the guided part and surrounding fixed parts due to the opening movement of the guided part is avoided.

If it is deemed necessary based on the risk analysis, install sensing edges on the mobile part.

N E

It should be noted that, as provided by the UNI EN 12635 standard, all requirements of the EN 12604 and EN 12453 standards must be fulfilled and, if necessary, also checked.

The European standards EN 12453 and EN 12445 define the minimum safety requirements for the operation of automatic doors and gates. In particular, these standards require the use of force limiting and safety devices (sensing ground plates, photocell barriers, hold-to-run operation, etc.) intended to detect persons or objects in the operating area and prevent collisions in all circumstances.

The installer is required to measure impact forces and select on the control unit the appropriate speed and torque values to ensure that the door or gate remains within the limits defined by the standards EN 12453 and EN 12445.

ROGER TECHNOLOGY cannot be held responsible for any damage or injury caused by the installation of incompatible components which compromise the safety and correct operation of the device.

If the hold-to-run function is active, the installer will have the obligation to check the maximum stop distance or the alternative use of the rubber deformable edge, the closing speed or the gate and in general all aspects indicated by the applicable regulations. Moreover, please not that if the command means is fixed, it must be located in a position guaranteeing the automation system control and operation and the command type and the use type must comply with the UNI EN 12453 standard, prospectus 1 (with the following restrictions: type A or B command or type 1 or 2 use).

In case of hold-to-run operation, remove any potential persons away from the range of action of the automation system's moving parts; the direct commands must be installed at a minimum height of 1.5 m and must not be accessible to the public; moreover, unless the device is key operated, they must be located with a direct view to the motorised part and far from the moving parts.

Apply the signs indicated by the regulations in force for the identification of the dangerous areas.

Each installed device must have a visible indication of the motorised door or gate identification data, in accordance with the EN 13241-1:2001 standard or subsequent revisions.

A switch or an omnipolar cut-off switch with a contact opening of at least 3 mm must be installed on the mains power line; put the cut-off switch in OFF position and disconnect any buffer batteries before performing any cleaning or maintenance operations.

Ensure that an adequate residual current circuit breaker with a 0.03 A threshold and a suitable overcurrent cut-out are installed upstream the electrical installation in accordance with best practices and in compliance with applicable legislation.

When requested, connect the automation to an effective earthing system that complies with current safety standards.

The electronic parts must be handled using anti-static conductive wrist straps with grounding wire.

Only use original spare parts when repairing or replacing products.

The installer must provide the user with complete instruction for using the motorised door or gate in automatic, manual and emergency modes, and must hand the operating instructions to the user of the installation upon completion. Keep away from hinges and moving parts.

Keep out of the area of action of the motorised door or gate while it is moving. Never try to stop the motorised door or gate while it is moving as this may be dangerous.

The motorised door or gate may be used by children aged 8 and above, by persons with diminished physical, sensory or mental capacity and by persons without the necessary experience and knowledge provided that they are supervised or have received adequate instruction on using the device safely and to ensure that they understand the dangers involved in its operation.

Children must be supervised at all times to ensure that they do not play with the device and that they keep out of the area of action of the motorised door or gate.

Keep remote controls and any other control devices out of the reach of children to prevent the risk of the motorised door or gate being operated unintentionally. Failure to observe these instructions may lead to danger.

Any repair or technical interventions must be performed by qualified personnel. The cleaning and maintenance operations must be performed exclusively by qualified personnel.

In the event of a fault or malfunction of the product, turn the main power switch off and have the installation serviced by qualified personnel and refrain from attempting to repair or perform any direct intervention yourself.

The packaging materials (plastic, polystyrene, etc.) should not be discarded in the environment or left within reach of children, as they are a potential source of danger.

Dispose of and recycle the packaging items according to the provisions of the laws in force.

These instructions must be kept and must be made available to any other persons authorised to use the installation.

2 Symbols

The symbols and their meaning in the manual or on the product label are indicated below.

\triangle	Generic danger Important safety information. Indicates operations and situations in which the personnel involved must pay close attention.
4	Dangerous voltage risk Indicates operations and situations in which the personnel involved must pay close attention to dangerous voltages.
1	Useful information Indicates useful information for the installation.
	Refer to the Installation and use instructions Indicates the obligation to refer to the manual or original document, which must be available for future use and must not be damaged in any way.
	Protective earth connection point.
Å Å	Indicates the admissible temperature range.
\sim	Alternating current (AC)
	Direct current (DC)
X	Symbol for the product disposal according to the WEEE directive, see chapter 22.

3 Product description

The **B70/1DCHP** 36 V digital control unit uses a high resolution encoder for the sensored power control of ROGER sliding gate leaf automation systems.

Ensure that the parameter A1 is set correctly. If this parameter is not set correctly, the automation system may not function properly.

ROGER TECHNOLOGY cannot be held responsible for any damage or injury due to improper use or any use other than the intended usage indicated in this manual.

We recommend using only ROGER TECHNOLOGY accessories and control and safety devices. Specifically, we recommend installing **F4ES** or **F4S** series photocells.



For further information, refer to the installation manual of the BG30 automation system

4 Updates of version P2.00

- 1. Maintaining the functions of version r1.65, the memory of FLASH has been expanded from 64k to 256k in view of future developments
- 2. Added connector to plug in the WiFi module (for future use)
- 3. Improved management of persistent AP command 4. Improved management of guaranteed closure
- 5. Improved management of engine timing errors

5 Technical characteristics of product

	BG30/1603 BG30/1604	BG30/2203 BG30/2204	BG30/1003/HS BG30/1004/HS	BG30/1404/R	BG30/1504/HS	BG30/1804/HS
MAINS POWER VOLTAGE	230 V~ ± 10% 50 Hz (115 V~ ±10% 50/60 Hz) ⁽¹⁾					
MAXIMUM MAINS POWER ABSORPTION	180 W	190 W	200 W	190 W	240 W	230 W
INRUSH POWER	390 W	470 W	590 W	540 W	650 W	650 W
FUSES	 F1 = 20A (AT0257) motor power circuit protection F2 = T2A (AT0257) primary transformer protection F3 = 3A(5x20 mm) accessories power supply protection 					
CONNECTABLE MOTORS	1					
MOTOR POWER SUPPLY	36 Vac, with s	elf-protected ir	nverter			
MOTOR TYPE	sinusoidal driv	/e brushless (F	OGER BRUSHLES	S)		
MOTOR CONTROL TYPE	sensored field	oriented contr	rol (FOC)			
RATED MOTOR POWER	85 W	100 W	140 W	120 W	160 W	160 W
MAXIMUM MOTOR POWER	350 W	420 W	530 W	480 W	590 W	590 W
MAXIMUM POWER, FLASHING LIGHT	25 W					
FLASHING LIGHT DUTY CYCLE	50%					
MAXIMUM POWER	100 W 230 V~ - 40 W 24 V~ / (potential free contact)					
GATE OPEN LIGHT POWER	3 W (24 V)					
MAXIMUM ACCESSORY CURRENT ABSORPTION	20 W					
OPERATING TEMPERATURE	J -20°C ↓ +55°C					
SOUND PRESSURE DURING USE	<70 dB (A)					
PRODUCT DIMENSIONS	dimensions in	mm 200x90x4	15 Weight: 0,244 k	g		

ROGER

BG30/1603/115 - BG30/1604/115 - BG30/2203/115 - BG30/2204/115 - BG30/1003/HS/115 -BG30/1004/HS/115 -BG30/1504/HS/115 - BG30/1404/R/115 - BG30/1804/HS/115

The total of the absorption values of all the accessories connected must not exceed the maximum power values shown in the table. The values are guaranteed with original ROGER TECHNOLOGY accessories ONLY. The use of non-original accessories may lead to malfunctioning. ROGER TECHNOLOGY declines all responsibility for incorrect or non-conforming installations.

All the connections are protected by fuses (refer to the table). The courtesy light requires an external fuse.

6 Description of connections

To access the control connection terminal board, remove the motor cover as shown in **figure 1**: **Figure 2-3-4-5** shows connection diagrams for connecting mains voltage to the motor control unit.

6.1 Typical installation



It is the installer's responsibility to verify the adequacy of the cables in relation to the devices used in the installation and their technical characteristics.

		Recommended cable	
1	Power supply	H07RN-F 3x1,5 mm ² double insulated cable	
2	Photocell - Receiver F4ES/F4S	Cable 4x0,5 mm ² (max 20 m)	
3	Photocell - Transmitter F4ES/F4S	Cable 2x0,5 mm ² (max 20 m)	
4	LED Flashing light R92/LED24 - FIFTHY/24 Power supply 24Vdc	Cable 2x1 mm ² (max 10 m)	
5	Antenna	Cable 50 Ohm RG58 (max 10 m)	
	Key selector R85/60	Cable 3x0,5 mm ² (max 20 m)	
6	Key pad H85/TTD - H85/TDS (connecting to H85/DEC - H85/DEC2)	Cable 2x0,5 mm ² (max 30 m)	
	H85/DEC - H85/DEC2 (connecting to control unit)	Cable 3x0,5 mm ² (max 20 m) The number of conductors increases when using more than one output contact on H85/DEC - H85/DEC2	
7	Gate open indicator Power supply 24V DC 3W max	Cable 2x0,5 mm ² (max 20 m)	
8	Courtesy light (Potential free contact) Power supply 230 Vac (100 W max)	Cable 2x1 mm ² (max 20 m)	

8

SUGGESTIONS: with existing installations, we recommend checking the cross section of the cables and that the cables themselves are in good condition.

6.2 Electrical connections

A switch or an omnipolar cut-off switch with a contact opening of at least 3 mm must be installed on the mains power line; put the cut-off switch in OFF position and disconnect any buffer batteries before performing any cleaning or maintenance operations.

Ensure that an adequate residual current circuit breaker with a 0.03 A threshold and a suitable overcurrent cut-out are installed upstream the electrical installation in accordance with best practices and in compliance with applicable legislation.

For power supply, use a H07RN-F 3G1.5 type electric cable and connect it to the terminals L (brown), N (blue), \bigoplus (yellow/green), located inside the control panel box.

Strip the insulation from the ends of the power cable wires which will be connected to the terminal (see ref. A, fig.2), and secure the cable with the cable retainer.

Measure the voltage on the primary mains power connection with a tester.



For the Brushless automation system to function correctly, the mains power voltage must be:

- 230Vac ±10% for the B70/1DCHP control unit.

- 115Vac ±10% for the B70/1DCHP/115 control unit.

If the detected value does not comply with the above specified values or is not stable, the automation system may NOT operate efficiently.

Connections to the electrical distribution network and to any other low-voltage conductors in the external section to the electrical panel must be on an independent path and separate from the connections to the command and safety devices (SELV = Safety Extra Low Voltage).

Make sure that the mains power conductors and the accessory wires (24 V) are separated. The cables must be double insulated, strip them near the relevant connection terminals and lock them with clamps (not supplied).

	DESCRIPTION
	Mains power supply 230 Vac ±10% (115 Vac ±10%) connection. Fuse 5x20 T2A.
Image: second se	Secondary transformer input for 26 V AC motor power (SEC1) and for 19 V power to logical control and peripheral devices (SEC2). N.B.: Ready wired in factory by ROGER TECHNOLOGY.
X-Y-Z V X X	Connection to ROGER brushless motor. Connecting B72/BRAKE/2 controller for BG30 High Speed versions (see fig. 13). N.B.: Ready wired in factory by ROGER TECHNOLOGY. Warning! If the motor wires become disconnected from the terminal board, after reconnecting correctly, the travel must be acquired again as described in chapter 11.
BATTERY -↓↓+	Connection to B71/BCHP battery kit (see fig. 16). See instructions for B71/BCHP for further information.

7 Commands and Accessories

If not installed, safety devices with NC contacts must be jumpered at the COM terminals, or disabled by modifying the parameters 50, 5 1, 53, 54, 73 and 74. KEY:

N.A. (Normally Open).

N.C. (Normally Closed).

CONTACT	DESCRIPTION
8 9(COR)	Output (potential free contact) for connecting courtesy light. 230 Vac 100 W - 24 Vac/dc 40 W. NOTE: Provide a protective fuse.
	 Error alert contact only, for: Unlocked gate / battery supply error (low battery); Gate completely open / gate completely closed (fig. 4). The COR output operating mode is managed by parameter 20. The voltage level of the battery can be set via parameter 85.
10(+SC) 11(COM)	Connection for gate open indicator lamp. 24 Vdc 3 W. The function of the indicator lamp is determined by parameter RB .
10(+SC) 11(COM)	Photocell test connection and/or battery saving. The power feed for the photocell transmitters (TX) may be connected to 10(+SC) . Set the parameter <i>AB D2</i> to enable the test function. Each time a command is received, the control unit switches the photocells off and on to check that the contact changes state correctly. Power feeds for all external devices may be connected to reduce battery consumption (if batteries are used). Set <i>AB D3</i> or <i>AB D4</i> . WARNINGE If contact 10(+SC) is used for the photocell test function or battery saving function, a gate open indicator lamp cannot be connected.
12(FT2)30(COM)	Input (NC) for connecting photocells FT2 (fig. 5-6-7-8-9-10). The photocells FT2 are configured by default with the following settings: - 53 00. Photocell FT2 disabled when gate is closing. - 55 01. The gate opens when an open command is received if photocell FT2 is obstructed. If the photocells are not installed, jumper the terminals 30(COM) - 12(FT2) or set the parameters 53 00 and 54 00. WARNING ! Use F4ES or F4S series photocells.
13(FT1) 30(COM)	Input (NC) for connecting photocells FT1 (fig. 5-6-7-8-9-10). The photocells FT1 are configured by default with the following settings: - 50 00. Photocell triggers only during gate closure. Photocell is ignored during gate opening. - 51 02. Movement is reversed if the photocell is triggered during gate closure. - 52 0 1. The gate opens when an open command is received if photocell FT1 is obstructed. If the photocells are not installed, jumper the terminals 30(COM) - 13(FT1) or set the parameters 50 00 and 5100. WaRNING ! Use F4ES or F4S series photocells.
14(COS2) 16(COM)	Input (NC or 8 kOhm) for connecting sensing edge COS2 . The sensing edge is configured by default with the following settings: - 74 00. The sensing edge COS2 (NC contact) is disabled. If the sensing edge is not installed, jumper the terminals 14(COS2) - 16(COM) or set the parameter 74 00.
15(COS1) 16(COM)	Input (NC or 8 kOhm) for connecting sensing edge COS1 . The sensing edge is configured by default with the following settings: – א סט. The sensing edge COS1 (NC contact) is disabled. If the sensing edge is not installed, jumper the terminals 15(COS1) - 16(COM) or set the parameter א סט.
17(ST) 16(COM)	STOP command input (NC). The current manoeuvre is arrested if the safety contact opens. N.B.: the controller is supplied with this contact already jumpered by ROGER TECHNOLOGY.
22 21(ANT)	Antenna connector for slot-in radio receiver board. Use RG58 if an external antenna is used; maximum recommended length: 10 m. N.B. : do not make joints in cable.

EN

CONTACT	DESCRIPTION
24(ORO) 23(COM)	Clock timer contact input (N.O.). When the clock function is active, the gate opens and remains open. At the end of the programmed time set with the external device (clock), the gate closes. The function of this command is determined by parameter 80.
25(AP) 23(COM)	Open control signal input (N.O.). IMPORTANT : persistent activation of the opening command prevents automatic reclosure; the automatic reclosure time count is resumed when the opening command is released.
26(CH) 23(COM)	Close command input (N.O.).
27(PP) 23(COM)	Step by step mode command input (N.O.). The function of the control is determined by parameter RY.
28(PED) 23(COM)	Partial open control signal input (N.O.). Set by default to 50% of completely open position.
29(+24V) 30(COM)	Power feed for external devices. See technical characteristics. Connecting B72/BRAKE/2 power unit for BG30 High Speed versions.
31(LAM) 30(COM)	Connection for flashing light (24 Vdc - duty cycle 50%). The settings for the pre-manoeuvre flashing warning signal may be selected with parameter R5, while the flashing mode is set with parameter 78.
ENC	Connector for connecting to encoder installed on motor. WARNING! Always disconnect from electrical power before disconnecting or connecting the encoder cable. N.B.: Ready wired in factory by ROGER TECHNOLOGY.
FC	Connector (N.C. contacts) for connecting mechanical limit switch (see figure 14 - detail B) or mag- netic limit switch (see figure 15 - detail C). The gate stops when the limit switch is activated. Adjust the limit switches so that, once triggered, the gate stops slightly before it reaches the me- chanical stop. IMPORTANT : repeat the travel acquisition procedure after each adjustment to the limit switches. N.B.: Ready wired in factory by ROGER TECHNOLOGY.
SB	Connector (N.C.) for connecting release contact. If the motor release handle is opened, the gate stops and no command signals are accepted. Once the release handle is closed again and the key turned to the close position, if the gate is in an intermediate position, the control unit initiates the position recovery procedure (see chapter 20). N.B.: Ready wired in factory by ROGER TECHNOLOGY.
RECEIVER CARD	Connector for plug-in radio receiver board. The control unit has two radio remote control functions by default: - PR1 - step mode command (modifiable with parameter 76). - PR2 - partial opening command (modifiable with parameter 77). The programming buttons PR1 and PR2 are also accessible with the cover closed (see figure 10).
BATTERY CHARGER B71/BCHP BATTERY KIT 2x12 Vdc 4,5 Ah Only AGM type	Connector for slot-in battery charger board. In the event of a mains power loss, the controller unit is powered by the batteries. When battery power is used, the message <i>bRLE</i> is shown on the display and the flashing light flashes briefly at intervals until mains power is restored or until the battery voltage drops below the minimum permissible limit. In this case, <i>bLD</i> (Battery Low) is shown on the display and the controller unit accepts no commands. If mains power is lost while the gate is moving, the gate stops and then automatically resumes the interrupted manoeuvre after 2 seconds. To reduce battery consumption, the positive power feed wire of the photocell transmitters may be connected to terminal SC (see fig. 6-7-8-9). Set <i>RB D3</i> or <i>RB D4</i> . In this configuration, the controller unit disconnects power from the accessory devices when the gate is completely open or completely closed. WARNING! the batteries must always be connected to the electronic controller unit in order to char- ge. Periodically (at least every 6 months), check that the battery is in good working order.
	For more information, refer to the installation manual for the B71/BCHP battery charger.

8 Function buttons and display



- Press the UP ▲ and/or DOWN buttons to view the parameter you intend to modify.
- Use the + and buttons to modify the value of the parameter. The value starts to flash.
- Press and hold the + or button to scroll quickly through values, to modify the parameter more quickly.
- To save the new value, wait a few seconds or move onto another parameter with the UP
 or DOWN

 button. The display flashes rapidly to indicate that the new value has been saved.
- · Parameters can only be modified while the motor is not running. Parameters can be viewed at any time.

9 Switching on or commissioning

Power the control unit. The firmware version of the control unit is displayed briefly. Version installed P2.00.



Immediately afterwards, the displays enters the commands and safety device status mode. See chapter 10.

10 Display function modes

10.1 Parameter display mode



See chapter 12 for detailed descriptions of the parameters.

10.2 Command and safety device status display mode



COMMAND STATUS:

The command status indicators on the display are normally OFF.

They ILLUMINATE when a command is received (e.g.: when a step mode command is received, the segment PP illuminates).

SEGMENT	COMMAND
AP	open
PP	step-by-step mode
СН	close
PED	partial opening
ORO	clock

SAFETY DEVICE STATUS:

The safety device status indicators ON the display .

If an indicator is OFF, the relative device is in alarm state or is not connected.

The an indicator is FLASHING, the relative device has been disabled with a specific parameter.

SEGMENT	SAFETY
FT1	FT1 photocells
FT2	FT2 photocells
COS1	COS1 sensing edge
COS2	COS2 sensing edge
FA	gate open limit switch
FC	gate closed limit switch
SB	release handle open

10.3 TEST mode

The TEST mode is used to test activation of the commands and safety devices with visual confirmation.

To activate the mode, press the TEST button with the automatic door system at rest. If the gate is moving, pressing TEST stops the gate. Pressing the button again enables TEST mode.

If the flashing light and the gate open indicator lamp illuminate for one second each time a control is used or a safety device is activated.



The command signal status is shown on the left hand side of the display for 5 seconds, ONLY when the respective command signal is active (AP, CH, PP, PE, OR). For example, if the gate open command is activated, the letters AP appear on the display.

The status of the safety devices/inputs is shown on the right hand side of the display. The number of the terminal relative to the safety device in alarm state flashes.

When the gate is completely open or completely closed, FA or FL is shown on the display to indicate that the gate has reached the gate open limit switch FA or gate closed limit switch FL.

Example: STOP contact in alarm state.

00	No safety device in alarm state and no limit switch activated.
5ь (Sb)	Release handle or lock open.
רו	STOP contact (N.C.) open. If there is no STOP switch, jumper the contact.
15	Sensing edge contact COS1 (N.C.) is open. Check connection. If sensing edge is not installed, disable with 73 00.
14	Sensing edge contact COS2 (N.C.) is open. Check connection. If sensing edge is not installed, disable with 74 DD.
13	Photocell contact FT1 (N.C.) is open. Check connection. If photocell is not installed, disable with 5D DD.
12	Photocell contact FT2 (N.C.) is open. Check connection. If photocell is not installed, disable with 53 DD.
FE	Both limit switches in error state. Check connections and settings of limit switches.
FA	If gate is open, gate open limit switch is detected.
FE	If gate is closed, gate closed limit switch is detected.

NOTA: If one or more contacts are open, the gate will not open or close. This does not apply for the limit switch signal state, however, which is shown on the display but does not prevent normal operation of the gate.

If more than one safety device is in alarm state, once the problem relative to the first device is resolved, the alarm for the next device is displayed. Any further alarm states are also displayed with the same logic.

Press the TEST button again to exit test mode.

After 10 seconds with no user input, the display returns to command and safety device state display mode.

10.4 Standby mode



This mode is activated after 30 minutes with no user input. The POWER LED flashes slowly.

NOTE: If a safety password (only if active) is unlocked, to adjust the parameter settings, the password is automatically reactivated in Stand By mode.

11 Travel acquisition

For the system to function correctly, the gate travel must be acquired by the control.

11.1 Before starting

1. Select the automation system model installed with the parameter R I.

KEY: C HIGH SPEED Motor (REVERSIBLE Motor

SELECTION	MO	DEL	MOTOR TYPE		CONFIGURATIONS
A I D I	BG30/1600		-	up to 1600 kg	
8 I D2	BG30/2200		-	up to 2200 kg	
R I D3	BG30/1000/HS			up to 1000 kg	see chapter 14 "Special Parameters for High Speed Motor"
A I 04	BG30/1400/R		Ø	up to 1400 kg	see chapter 15 "Special Parameters for Reversible Motor"
R I 05	BG30/1800/HS			up to 1800 kg	see chapter 14 "Special Parameters for High Speed Motor"
A I 06	BG30/1500/HS		RAPID	up to 1500 kg	see chapter 14 "Special Parameters for Reversible Motor"

2. Select the position of the motor relative to the gate with the parameter 7 I. The default setting for this parameter is with the motor installed on the right hand side of the gate (seen from interior side). |0|0|1 ר OPENING ON THE RIGHT 11





3. Adjust the (mechanical or magnetic) limit switches so that, once triggered, the gate stops slightly before it reaches the mechanical stop.



OPENING ON THE LEFT



OPENING LIMIT SWITCH



4. Check that the operator present function is not enabled ($\beta 7 00$).

T-JECK-



5. Move the gate into the closed position.



6. Press TEST (see TEST mode in chapter 10) and check the command signal and safety device states. If any safety devices are not installed, jumper the relative contact or disable the device from the relative parameter (50, 51, 53, 54, 73 and 74).



11.2 Acquisition procedure:



- Press and hold **PROG** for 4 seconds. *RP P* is shown on the display.
- Open the release handle. The message PH R5 appears on the display after a few seconds. The controller unit launches a calibration procedure. The operating parameters of the motor are determined during calibration.
- If the motor calibration procedure is successful, the message PH R5 flashes on the display.
- · Close the release handle. The acquisition procedure now starts.
- FDED is shown on the display (only if parameters 50, 51, 53, 54 are not disabled). Keep away from the photocell beam within 5 s, to prevent interrupting the procedure.
- RULD is shown on the display and the gate starts opening at low speed.
- The gate stops briefly when it reaches the gate open limit switch. AUL a flashes on the display.
- The gate closes until it reaches the gate closed limit switch.

If the acquisition procedure is completed successfully, the display enters the command and safety device state display mode.

If the following error messages are shown on the display, repeat the acquisition procedure:

- no PH: calibration procedure failed.
- *RP_PE*: acquisition error. Press the TEST button to clear the error, and check the safety device in alarm state.
- RP PL: travel length error. Press the TEST button to clear the error, and check that gate is completely closed.



ATTENTION: if the acquisition procedure was successful **BUT** the space between the leaf (stopped at the limit switch) and the mechanical stop is not as desired, move the limit switch and **REPEAT THE ACQUISITION PROCEDURE**. Ensure that AT **LEAST 3** centimetres remain between the leaf stop and the mechanical stop.

For more information, see chapter 17 "Alarms and faults".

Parameter's index

PARAM.	FACTORY VALUE	DESCRIPTION	PAGE
A I	see chap. 13	Selecting automation system model	
82	00	Automatic closure after pause time (from gate completely open)	
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IB	50	Setting gate open limit switch constant speed approach distance	69
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22	00	Enabling of management for opening with automatic re-closure exclusion	
27	03	Setting reverse time after activation of sensing edge or obstacle detection (crush prevention)	
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33	04	Setting start acceleration during opening (and closing for BG30/1600 - BG30/2200)	70
34	04 🚱 🎯	Setting start acceleration during closing (High Speed and Reversible Motors only) $% \left({{\left({{{\rm{N}}} \right)}_{{\rm{N}}}}} \right)$	70
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Ξ٦	01	Setting motor torque during position recovery	71
40	08	Setting opening speed (and closing for BG30/1600 - BG30/2200)	71
41	08 🚱 🕲	Setting closing speed (High Speed and Reversible Motors only)	71
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49	01	Setting number of automatic closure attempts after activation of sensing edge or obstacle detection (crush protection)	71
50	00	Setting photocell mode during gate opening (FT1)	71
51	50	Setting photocell mode during gate closing (FT1)	71
52	01	Photocell (FT1) mode with gate closed	71
53	00	Setting photocell mode during gate opening (FT2)	71
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65	05	Setting motor stop distance	
٦١	01	Selecting installation position of motor relative to gate (seen from interior side)	72
ЕГ	00	Configuring sensing edge COS1	72
74	00	Configuring sensing edge COS2	72
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8ר	00	Configuring flashing light frequency	73
פר	60	Selecting courtesy light mode	73
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85	00	Selection of the battery operation management	74
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-0	01	HW version	
n	23	Year of manufacture	74
-12	45	Week of manufacture	74
nЭ	67		74
n۲	89	Serial number	74
5	01		74
-16	23	FW version	74
По	01		75
-00	23	View manoeuvre counter	75
οl	45		75
hО	01	VP	75
ЬI	23	view manoeuvre nour counter	75
d0	01		75
d١	23	view control unit days on counter	75
PI	00		75
P2	00		75
P3	00	Password	
РЧ	00		
EP	00	Changing password	75

13 Parameter menu

PARAMETER

PARAMETER

VALUE

Ħ.		
AIOI	Selecting automation system model WARNING! If this parameter is not set correctly, the automation system may not function properly. N.B.: in the event of a reset to restore the default parameters, this parameter must be set again manually.	
01	BG30/1600 - IRREVERSIBLE motor for gate leaves up to 1600 Kg.	
50	BG30/2200 - IRREVERSIBLE motor for gate leaves up to 2200 Kg.	
03	BG30/1000/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1000 kg (see chapter 14 "Special Parameters for High Speed Motor").	(Real)
04	BG30/1400/R - REVERSIBLE motor for gate leaves up to 1400 kg (see chapter 15 "Special Parameters for REVERSIBLE Motor").	0
05	BG30/1800/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1800 kg (see chapter 14 "Special Parameters for High Speed Motor").	C
06	BG30/1500/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1500 kg (see chapter 14 "Special Parameters for High Speed Motor").	(Ref.)
00 SR	Automatic closure after pause time (from gate completely open)	
00	Disabled.	
0 I- IS	From 1 to 15 of gate closure attempts after photocell is triggered. Once the number of attempts set is reached, the gate remains open.	
99	The gate tries to close indefinitely.	
A3 00	Automatic gate closing after mains power outage	
00	Disabled. The gate does not close automatically when mains power is restored.	
01	Enabled. If the gate is NOT completely open, when mains power is restored, the gate closes after a 5 second v signalled with the flashing light (independently of the value set with the parameter R5). The gate closes in "p recovery" mode (see chapter 20).	varning losition
A4 00	Selecting step mode control function (PP)	
00	Open-stop-close-stop-open-stop-close	
01	Condominium function: the gate opens and closes after the set automatic closing time. The automatic closing timer restarts if a new step mode command is received. Step mode commands are ignored while the gate is opening. This allows the gate to open completely and preve gate from closing when not required. If automatic closing is disabled (R2 DD), the condominium function automatically attempts a closing manoeuvre	nts the A2 D I.
50	Condominium function: the gate opens and closes after the set automatic closing time. The automatic closing timer does NOT restart if a new step mode command is received. Step mode commands are ignored while the gate is opening. This allows the gate to open completely and preve gate from closing when not required. If automatic closing is disabled (R2 00), the condominium function automatically attempts a closing manoeuvre	nts the A2 D I.
03	Open-close-open-close.	
04	Open-close-stop-open.	
AS 00	Pre-flashing	
00	Disabled. The flashing light is activated during opening and closing manoeuvres.	

A6 00	Condominium function for partial open command (PED)	
00	Disabled. The gate opens partially in step mode: open-stop-close-stop-open	
01	Enabled. Partial commands are ignored during gate opening.	
87 DO	Enabling operator present function	
00	Disabled.	
01	Enabled. The open (AP) or close (CH) button must be pressed continuously to operate the gate. The gate stops when the button is released.	
A8 00	Gate open indicator / photocell test function and "battery saving"	
00	The indicator is off when the gate is closed, and steadily lit during manoeuvres and when the gate is open.	
01	The indicator flashes slowly during opening manoeuvres, and is lit steadily when the gate is completely open. It flashes quickly during closing manoeuvres. If the gate is stopped in an intermediate position, the lamp extinguishes twice every 15 seconds.	
50	Set D2 if the output SC is used for the photocell test. See fig. 7-8.	
03	Set to $D3$ if the output SC is used for the "battery saving" function. See fig. 9-10. When the gate is completely open or closed, the controller unit deactivates any accessories connected to terminal SC to reduce battery consumption.	
04	Set to D4 if the output SC is used for the "battery saving" function and photocell test function. See fig. 9-10.	
1104	Setting deceleration during opening and closing	
12 04	See chapters 14 and 15	
0 1-05	01= the gate decelerates near the limit switch 05= the gate decelerates long before the limit switch.	
1302	Setting gate open limit switch constant speed approach distance N.B.: the manoeuvre speed is set with parameter 42. After decelerating, the gate completes the distance to the limit switch at constant speed.	
1402	Setting gate closed limit switch constant speed approach distance N.B.: the manoeuvre speed is set with parameter 42. After decelerating, the gate completes the distance to the limit switch at constant speed.	
0 1-40	01= last 3 cm; 02= last 6 cm; 40= last 120 cm. Approximate example: 100 cm distance = value 35 .	
IS SO	Partial opening adjustment (%) N.B.: This parameter is set to 50% (half of total gate travel) by default.	
10-99	From 10% to 99% of total gate travel.	
20 00	Type of signaling provided by COR output	
00	STANDARD operation managed by parameter 79	
01	Contact closed if the control unit is working properly. Contact open if central locked in alarm.	
50	Contact closed if the control unit is powered by the mains or charged battery. Open contact due to a fault: control unit powered by low battery (voltage level set by par. 85) or with error alert 660 (the control unit no longer accept commands).	
03	Closed contact if none of the fault related situations 1 and 2 occurs.	
04	Closed contact if the gate is not completely open. Open contact if the gate is completely open.	
05	Closed contact if the gate is not completely closed. Open contact if the gate is completely closed.	
2130	Setting automatic closing time The timer starts from the gate open state and continues for the set time. Once the set time is reached, the gate closes automatically. The timer count restarts if a photocell is triggered.	
00-90	Pause time settable from 00 to 90 s.	
92-99	Pause time settable from 2 to 9 min.	

N

22 00	Enabling of management for opening with automatic re-closure exclusion If enabled, the exclusion of automatic re-closure only applies for the command selected via the parameter. For example: if you set 220 I, automatic re-closure is excluded following an AP command, but it is activated following a PP or PED command. NOTE: The command has open-stop-close or close-stop-open sequence activation function.
00	Disabled.
01	An AP (opening) command activates the opening manoeuvre. When the gate is fully open, automatic reclosure is exclu- ded. A subsequent AP (open) command activates the closing operation.
50	A PP (step-by-step) command activates the opening manoeuvre. When the gate is fully open, automatic reclosure is excluded. A subsequent PP (step-by-step) command activates the closing operation.
03	A PED (partial opening) command activates the partial opening operation. Automatic reclosure is excluded. A subse- quent PED (partial opening) command activates the closing operation.
27 D3	Setting reverse time after activation of sensing edge or obstacle detection (crush prevention). This sets the reverse manoeuvre time after activation of the sensing edge or the obstacle detection system. The gate comes to a stop after reversal dues to activation of the sensing edge or obstacle detection system at the end of manoeuvre deceleration speed. As a result, the effective reversal manoeuvre time is slightly longer than the set time.
00-60	From 0 to 60 s.
30 05	Setting motor torque Increasing or decreasing the value of the parameter increases or decreases motor torque and, as a result, adjusts obstacle detection sensitivity. Use values below D3 ONLY for particularly lightweight installations not exposed to severe weather conditions (strong winds or very cold temperatures).
0 1- 09	01= -35%; 02= -25%; 03= -16%; 04= -8% (reduced motor torque = increased sensitivity). 05= default motor torque setting. 06= +8%; 07= +16%; 08= +25%; 09= +35% (increased motor torque = reduced sensitivity).
3115	Setting obstacle impact force sensitivity If the reaction time to obstacle impact force is too long, reduce the value of the parameter. If the impact force exerted on obstacles is too high, reduce the value of parameter 30.
0 - 10	Low motor torque: 01 = minimum obstacle impact force 10 = maximum obstacle impact force N.B.: only use these settings if the medium motor torque values are not suitable for the installation.
1 1- 16	Medium motor torque. Recommended setting for adjusting force settings correctly. 11 = minimum obstacle impact force 16 = maximum obstacle impact force.
רו	70% of maximum motor torque, 1 s of reaction time. Sensing edge is compulsory.
18	80% of maximum motor torque, 2 s of reaction time. Sensing edge is compulsory.
19	Maximum motor torque, 3 s of reaction time. Sensing edge is compulsory.
20	Maximum motor torque, 5 s of reaction time. Sensing edge is compulsory.
33 04	Setting start acceleration during opening and closing
34 04	See chapters 14 and 15
0 I- 05	01= the gate accelerates rapidly at start of manoeuvre 05= the gate accelerates slowly and progressively at start of manoeuvre.
36 00	Enabling maximum torque boost at start of manoeuvre If this parameter is enabled, each time the motor starts a manoeuvre, maximum torque is produced for a maximum of 5 seconds, or for the time necessary for the gate to open by approximately 65 cm. N.B: in the case of High Speed and Reversible motors, a motor boost mode is implemented for 2 seconds after each gate start, regardless of the setting of parameter 35.
00	Disabled.
ا ۵	Enabled at start of opening manoeuvre only (including position recovery). The motor starting current function is only enabled for closing manoeuvres if the gate position is known and the gate is over to 2 metres from the completely closed position.
50	Enabled for all starts (including position recovery).

וסרפ	Setting motor torque during position recovery Adjust motor torque with parameter 37 if, during position recovery, the values set with parameters 30 and 37 are insufficient to allow the gate to complete the manoeuvre. If position recovery is not completed, normal gate operation will not be resumed.
00	The response of the obstacle detection system depends solely on the values set for parameters 30 and 3 I.
01	The response of the obstacle detection system depends on the values set for parameters $\exists D$ and $\exists I$ and on the maximum current value stored during travel acquisition.
50	The response of the obstacle detection system is a 70% reduction in maximum torque for a period of 1 s.
03	The response of the obstacle detection system is a 80% reduction in maximum torque for a period of 2 s.
04	The response of the obstacle detection system is a 100% reduction in maximum torque for a period of 3 s.
05	The response of the obstacle detection system is a 100% reduction in maximum torque for a period of 5 s.
40 08	Setting opening and closing speed N.B.: the speed setting range for the specific motor installed is automatically subdivided into 10 equal segments.
4108	See chapters 14 and 15
0 1- 10	01= 6 m/min 10= maximum speed.
42 O3	Setting end of manoeuvre constant approach speed Once deceleration is complete, the gate continues to the limit switch at constant speed. The distance is set with the parameters I3 and I4.
0 1-05	01= 2 m/min; 02= 2,5 m/min; 03= 3 m/min; 04= 3,5 m/min; 05= 4 m/min.
49 0 1	Setting number of automatic closure attempts after activation of sensing edge or obstacle detection (crush protection)
00	No automatic closure attempts.
0 1-03	From 1 to 3 automatic closure attempts. We recommend setting a value equal to or lower than the value set for parameter R2. Automatic closure is only performed if the gate is completely open.
50 00	Setting photocell mode during gate opening (FT1)
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
50	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate opening.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed opening when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate closes when the photocell is cleared.
5102	Setting photocell mode during gate closing (FT1)
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
50	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate closure.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed closing when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate opens when the photocell is cleared.
52 0 1	Photocell (FT1) mode with gate closed This parameter is not visible if RB 02, RB 03 or RB 04 is set.
00	If the photocell is obstructed, the gate cannot open.
01	The gate opens when an open command is received, even if the photocell is obstructed.
50	The photocell sends the gate open command when obstructed.

Z

53 00	Setting photocell mode during gate opening (FT2)
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
50	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate opening.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed opening when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate closes when the photocell is cleared.
54 00	Setting photocell mode during gate closing (FT2)
00	DISABLED. Photocell is not active or not installed.
01	STOP. The gate stops and remains stationary until the next command is received.
50	IMMEDIATE REVERSE. The gate reverses immediately if the photocell is activated during gate closure.
03	TEMPORARY STOP. The gate stops as long as the photocell is obstructed. The gate resumed closing when the photocell is cleared.
04	DELAYED REVERSE. The gate stops if the photocell is obstructed. The gate opens when the photocell is cleared.
55 0 1	Photocell (FT2) mode with gate closed This parameter is not visible if AB 02, AB 03 or AB 04 is set.
00	If the photocell is obstructed, the gate cannot open.
01	The gate opens when an open command is received, even if the photocell is obstructed.
50	The photocell sends the gate open command when obstructed.
56 00	Enable close command 6 s after activation of photocell (FT1-FT2) N.B.: This parameter is not visible if RBD3 or RBD4 is set. NOTE: in the case of photocells being blanked during opening, the 6 secs. count starts when the wings are completely open.
00	Disabled.
01	Enabled. When the photocell barrier FT1 is crossed, a close command is sent 6 seconds later.
50	Enabled. When the photocell barrier FT2 is crossed, a close command is sent 6 seconds later.
65 05	Setting motor stop distance
0 1-05	01= faster deceleration/shorter stop distance 05= slower deceleration/longer stop distance.
וסור	Selecting installation position of motor relative to gate (seen from interior side) NB: the position data request message data appears on the display whenever this parameter is modified. Press the PROG key until <i>RPP</i> - appears on the display, then repeat the acquisition procedure (see chapter 11.2). N.B.: in the event of a reset to restore the default parameters, this parameter must be set again manually.
00	Motor installed on left.
01	Motor installed on right.
73 OO	Configuring sensing edge COS1
00	Sensing edge NOT INSTALLED.
01	NC contact (normally closed). The gate reverses only when opening.
50	Contact with 8k2 resistor. The gate reverses only when opening.
03	NC contact (normally closed). The gate always reverses.
04	Contact with 8k2 resistor. The gate always reverses.
74 00	Configuring sensing edge COS2
00	Sensing edge NOT INSTALLED.
01	NC contact (normally closed). The gate reverses only when closing.
50	Contact with 8k2 resistor. The gate reverses only when closing.
03	NC contact (normally closed). The gate always reverses.
ОЧ	Contact with 8k2 resistor. The gate always reverses.

76 00	Configuring radio channel 1 (PR1) N.B.: With ROGER TECHNOLOGY plug-in radio receiver board.
וסרר	Configuring radio channel 2 (PR2)N.B.: With ROGER TECHNOLOGY plug-in radio receiver board.
00	STEP MODE.
01	PARTIAL OPENING
50	OPENING
03	CLOSING.
04	STOP.
05	Courtesy light. The output COR is managed from the remote control. The light remains lit as long as the remote control is active. The parameter 79 is ignored.
06	Courtesy light in step mode (PP). The output COR is managed from the remote control. The remote control turns the courtesy light on and off. The parameter 79 is ignored.
רס	STEP MODE with confirmation for safety. (1)
08	PARTIAL OPENING with confirmation for safety. (1)
09	OPENING with confirmation for safety. (1)
10	CLOSURE with confirmation for safety. (1)

⁽¹⁾ To prevent gate manoeuvres caused by accidentally pressing a remote control button, confirmation is required to enable the command. Example: parameters 76 07 and 77 0 / set:
 Pressing the CHA button on the remote control selects the step mode function, which must be confirmed within 2 seconds by pressing CHB on the remote control. Press CHB to activate partial opening.

78 OO	Configuring flashing light frequency
00	The frequency is set electronically from the flashing light unit.
01	Slow flash.
50	Light flashes slowly when gate opens, rapidly when gate closes.
79 60	Selecting courtesy light mode
00	Disabled.
01	PULSE. The courtesy light illuminates briefly at the start of each manoeuvre.
50	ACTIVE. The light remains lit for the entire duration of the manoeuvre.
03-90	From 3 to 90 s. The light remains lit for the time period set after the manoeuvre is completed.
92-99	From 2 to 9 minutes. The light remains lit for the time period set after the manoeuvre is completed.
80 00	Clock contact configuration When the clock function is active, the gate opens and remains open. At the end of the programmed time set with the external device (clock), the gate closes.
00	When the clock function is active, the gate opens and remains open. Any command signal received is ignored.
01	When the clock function is active, the gate opens and remains open. Any command signal received is accepted. When the gate returns to the completely open position, the clock function is reactivated.
8100	 Enable safeguarded gate closure/opening Enabling this parameter ensures that the gate is not left open due to an incorrect and/or accidental command. This function is <u>NOT</u> enabled if: the gate receives a STOP command; the sensitive edge intervenes, detecting an obstacle in the same direction in which the function is enabled. If instead the sensitive edge detects an obstacle during the movement opposite to the one guaranteed, the function remains active. the acquired position is lost (perform position recovery, see chapter 20).
00	Disabled. The parameter 82 is not displayed.
01	Enabled. After a period of time set with parameter B2, the control unit signals a 5 second warning with the flashing light, regard- less of the parameter R5, and then closes the gate.
02	Enabled. If the gate is closed as a result of a step mode command, after a period of time set with parameter 82, the control unit signals a 5 second warning with the flashing light (regardless of the parameter 85), and then the gate closes. If the gate is stopped by the obstacle detection system during a closure manoeuvre, the gate closes after a period of time set with parameter 82. If the gate is stopped by the obstacle detection system during an opening manoeuvre, the gate closes after a period of time set with parameter 82.

82 03	Setting safeguarded closure/opening activation time N.B.: this parameter is not visible if the value of parameter 8 I = 00.		
02-90	Wait time settable from 2 to 90 s.		
92-99	Wait time settable from 2 to 9 min.		
8500	Selection of the battery operation management Setting a value different than DD a battery voltage level check is activated. The desired operation type can be selected via parameter BD and an error alert can be activated through the COR output via parameter 2D.		
00	The control unit always accepts commands until the battery is	completely exhausted.	
01	The command becomes active when the battery voltage drops	to the minimum threshold (22Vdc for battery 2x12Vdc)	
50	The command becomes active when the battery voltage drops	to the medium threshold (23Vdc for battery 2x12Vdc)	
03	The command becomes active when the battery voltage drops	to the maximum threshold (24Vdc for battery 2x12Vdc)	
8600	Selecting the battery operation limitations N.B.: the parameter is visible only if par. 85 is different than DD		
00	There is no limitation for the commands when the battery voltage be activated via the COR output (if parameters 85 and 20 are a	je drops under the selected threshold. An error alert may dequately set).	
01	When the battery voltage drops under the threshold selecte commands and does not perform closing.	d with par. 85, the control unit accepts only opening	
50	When the battery voltage drops under the threshold selected automatically opens the barrier's boom and accepts only a clos	with par. 85, after a 5 s pre-flashing, the control unit ing command.	
03	It accepts only closing commands even if the ORO input is activ	ve and if the parameter is 80 0 1.	
8700	Selection of the battery type and consumption reduction NOTE: An INCORRECT setting of this parameter, when there is no mains voltage, blocks the functions and the display shows the message $bLLD$ (if set to D / or D^2 and the battery is $2x12Vdc$) or an error alert $b\Pi_{Od}$.		
00	Battery 24Vdc (2x12V). Acceleration/deceleration/speed reduction enabled, to increase the battery life.		
01	Battery 36Vdc (3x12V). Acceleration/deceleration/speed reduction enabled, to increase the battery life.		
50	Battery 36Vdc (3x12V). No performance reduction, maximum battery consumption.		
90 00	Restoring factory default values NOTE This procedure is only possible is NO data protection pas	ssword is set.	
	Warning! Restoring default settings cancels all settings made previously except for parameter A I, 7 I, B6, B7: after restore, check that all parameters are suitable for the installation.		
	 Press and hold the PLUS + and MINUS - button until the unit The display flashes after 4 s rE5 The default factory settings have now been restored. 	switches on.	
	Note: it is possible to reset the parameters in a second way: w version appears on the display, press and hold down the \blacktriangle (UF	hen the control unit is switched on, before the firmware P ARROW) and \blacksquare (DOWN ARROW) buttons for 4s.	
	Identification number The identification number consists of the values of the parame N.B.: The values shown in the table are indicative only.	ters from nD to n6.	
<u>n001</u>	HW version.		
n123	Year of manufacture.		
n2 45	Week of manufacture.		
n 3 67		Example: 0 1 23 45 67 89 0 1 23	
n4 89	Serial number.		
n5 0 I			
n6 23	FW version.		

	View manoeuvre counter The number consists of the values of the parameters from all to all multiplied by 100. N.B. : The values shown in the table are indicative only.				
of 01 of 23 of 45	Manoeuvres performed. Example: 0 / 23 45 x100 = 1.234.500 manoeuvres.				
	View manoeuvre hour counter The number consists of the values of the parameters from h0 to h l. N.B.: The values shown in the table are indicative only.				
h001 h123	Manoeuvre hours. Example: 0 / 23 = 123 hours.				
	View control unit days on counter The number consists of the values of the parameters from dD to d I. N.B.: The values shown in the table are indicative only.				
100Ь 612Э	Days with unit switched on. Example: 0 / 23 = 123 days.				
	Password Setting a password prevents unauthorised persons from accessing the settings. With password protection active ($EP=D$ I), parameters may be viewed, but the values CANNOT be modified. Only a single password is used to control access to the gate automation system. WARNING: Contact the Technical Support Service if you lose your password.				
P I DD P2 DD P3 DD P4 DD	 Password activation procedure: Enter the desired values for parameters P 1, P2, P3 and P4. Use the UP ▲ and/or DOWN ▼ buttons to view the parameter EP. Press and hold the + and - buttons for 4 seconds. The display flashes to confirm that the password has been saved. Switch the control unit off and on again. Check that password protection is activated (EP=D 1). 				
	 Temporary unlock procedure: Enter the password. Check that <i>EP=00</i>. 				
	 Password cancellation procedure: Enter the password (<i>P</i>=00). Save the values <i>P</i> 1, <i>P</i>2, <i>P</i>3, <i>P</i>4 = 00 Use the UP ▲ and/or DOWN ▼ buttons to view the parameter <i>EP</i>. Press and hold the + and - buttons for 4 seconds. The display flashes to confirm that the password has been cancelled (the values <i>P</i> 100, <i>P</i>2 00, <i>P</i>3 00 and <i>P</i>4 00 indicate that no password is set). Switch the control unit off and on again. 				
CP 00	Changing password				
00	Protection deactivated.				

I Protection activated.

EN

14 Special parameters for HIGH SPEED series



The BG30/HS series (High Speed) is a family of digital brushless high speed sliding motor units for sliding gates weighing up to 1000 kg, 1500 kg or 1800 kg and dedicated exclusively to residential applications.

High Speed technology makes it possible for the automation system to operate 100% faster than a conventional system, and allows independent management of speed, acceleration, deceleration and the

safety devices used in the system.

Note: As the mechanics of the gate is unknown, to guarantee the maximum safety of the installation, we recommended to use sensitive edges.

The additional parameters for enabling High Speed technology are indicated as follows.

A 103	Selecting automation system model This parameter is factory configured by ROGER TECHNOLOGY. WARNING! The parameter is already configured by default to enable use of the of motor in high speed mode. If this parameter is modified, all the specific motor functions relative to high speed mode will no longer be available. The automation system will no longer function effectively and it will not be possible to diagnose faults. N.B.: in the event of a reset to restore the default parameters, this parameter must be set again manually.
01	BG30/1600 - IRREVERSIBLE motor for gate leaves up to 1600 kg.
02	BG30/2200 - IRREVERSIBLE motor for gate leaves up to 2200 kg.
03	BG30/1000/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1000 kg
04	BG30/1400/R - REVERSIBLE motor for gate leaves up to 1400 kg .
05	BG30/1800/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1800 kg
06	BG30/1500/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1500 kg

1104	Setting deceleration during opening
12 04	Setting deceleration during closing
0 1-05	01= the gate decelerates near the limit switch 05= the gate decelerates long before the limit switch.

יטננ	Setting start acceleration during opening
34 04	Setting start acceleration during closing
0 1-05	01= the gate accelerates rapidly at start of manoeuvre 05= the gate accelerates slowly and progressively at start of manoeuvre.

40 08	Setting opening speed N.B.: the speed setting range for the specific motor installed is automatically subdivided into 10 equal segments.
4108	Setting closure speed N.B.: the speed setting range for the specific motor installed is automatically subdivided into 10 equal segments.
0 1-05	01= 6 m/min 10= maximum speed.



N.B.: to set the constant speed deceleration space, see parameters 13 and 14 on Chapter 13.

15 Special parameters for BG30/1400/R series



The BG30/R series (REVERSIBLE) is a family of digital brushless motor units for sliding gates weighing up to 1400 kg and dedicated exclusively to residential and industrial applications.

REVERSIBLE technology makes it possible to open and close the gate without releasing the motor even in the event of power failure. The control unit allows independent management of speed, acceleration, deceleration and the safety devices used in the system.

During normal operation (including operation under battery power), the control unit applies a sufficient braking force to impede manual movement of the gate.

As a result, prolonged operation may drain the battery when operating under battery power.

If the braking force applied is not sufficient to impede manual movement of the gate and a gate movement of more than 3 cm is detected, the control unit initiates a position recovery procedure (see chapter 20).

NOTE: Even though it is a REVERSIBLE unit, the motor is equipped with a lock release system.

The additional parameters for enabling REVERSIBLE technology are indicated as follows.

A 104	Selecting automation system model This parameter is factory configured by ROGER TECHNOLOGY. WARNING! The parameter is already configured by default to enable use of the of motor REVERSIBLE mode. If this parameter is modified, all the specific motor functions relative to REVERSIBLE mode will no longer be available. The automation system will no longer function effectively and it will not be possible to diagnose faults. N.B.: in the event of a reset to restore the default parameters, this parameter must be set again manually.
01	BG30/1600 - IRREVERSIBLE motor for gate leaves up to 1600 kg.
50	BG30/2200 - IRREVERSIBLE motor for gate leaves up to 2200 kg.
03	BG30/1000/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1000 kg
04	BG30/1400/R - REVERSIBLE motor for gate leaves up to 1400 kg .
05	BG30/1800/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1800 kg.
06	BG30/1500/HS - High Speed IRREVERSIBLE motor for gate leaves up to 1500 kg.

1104	Setting deceleration during opening
12 04	Setting deceleration during closing
0 1-05	01= the gate decelerates near the limit switch 05= the gate decelerates long before the limit switch.

33 U4	Setting start acceleration during opening
34 04	Setting start acceleration during closing
0 1-05	01= the gate accelerates rapidly at start of manoeuvre \dots 05= the gate accelerates slowly and progressively at start of manoeuvre.

40 08	Setting opening speed N.B.: the speed setting range for the specific motor installed is automatically subdivided into 10 equal segments.
4108	Setting closure speed N.B.: the speed setting range for the specific motor installed is automatically subdivided into 10 equal segments.
0 1-05	01= 6 m/min 10= maximum speed.



N.B.: to set the constant speed deceleration space, see parameters 13 and 14 on Chapter 13.

16 Safety input and command status (TEST mode)

With no currently active commands, press the TEST button and check the following:

DISPLAY	POSSIBLE CAUSE	ACTION BY SOFTWARE	PHYSICAL CORRECTIVE ACTION	
88 5 ь(Sb)	The release handle is open.	-	Close the release handle and turn the key to the close position. Check that the release contact is con- nected correctly.	
88 N	The safety STOP contact is open.	-	Install a STOP button (NC) or jumper the ST contact with the COM contact.	
88 IS	Sensing edge COS1 not connected or incorrectly connected.	Set the parameter 7300 if not used or to disable.	Jumper contact COS1 with contact COM, if not used or to disable.	
88 4	Sensing edge COS2 not connected or incorrectly connected.	Set the parameter 7400 if not used or to disable.	Jumper contact COS2 with contact COM, if not used or to disable.	
BB I3 Photocell FT1 not connected or incorrectly connected.		Set the parameter 50 00 e 5 1 00 if not used or to dis- able.	Jumper contact FT1 with contact COM, if not used or to disable. Check connection referring to relative connection diagram.	
BB I2 Photocell FT2 not connected or incorrectly connected.		Set the parameter 53 00 e 54 00 if not used or to dis- able.	Jumper contact FT2 with contact COM, if not used or to disable. Check connection referring to relative connection diagram.	
88 FE	Both limit switches in open contact state or not connected.	-	Check connection of limit switches.	
88 F R	Gate is at gate closed limit switch.	If the limit switch state indi- cated is incorrect, check the setting of parameter 7 I.	-	
	Gate open limit switch absent or not connected.	-	Check connection of limit switches.	
88 F C	Gate is at gate closed limit switch.	If the limit switch state indi- cated is incorrect, check the setting of parameter 7 I.	-	
	Gate closed limit switch absent or not connected.	-	Check connection of limit switches.	
PP 00	If occurs with no voluntary command, the contact (N.O.) may be faulty or	-	Check PP - COM contacts and connections to buttons.	
EH 00	connected.	-	Check CH - COM contacts and connections to buttons.	
AP 00		-	Check AP - COM contacts and connections to buttons.	
PE 00		-	Check PED - COM contacts and connections to buttons.	
0- 00	If occurs with no voluntary command, the contact (N.O.) may be faulty or the timer may be incorrectly connected.	-	Check ORO - COM contacts. Contact must not be jumpered if not used.	

N.B: press TEST to exit TEST mode.

We recommend troubleshooting safety device and input status errors with "corrective action by software" only.

17 Alarms and faults

PROBLEM	ALARM	POSSIBLE CAUSE	ACTION
	LED POWER off	No power.	Check power cable.
	LED POWER off	Fuses blown.	Replace fuses. Always disconnect from mains power before removing fuses.
	OF SE	Input mains power voltage fault. Control initialisation failed.	Disconnect from mains power, wait 10 seconds then reconnect to the mains and switch on. If the problem persists, contact your local authorized dealer for verification and possible assistance. Pressing the TEST button it is possible to hide the alarm temporarily and consult the control unit's parameters.
	FUSE	Fuse F1 blown or damaged. This message is not visible if con- troller is in battery power mode.	Replace fuse. Always disconnect from mains power before re- moving and refitting fuses.
	Pr OE	Overcurrent detected in inverter.	Press the TEST button twice or perform 3 command requests in succession.
	5E C 0	Incorrect connection to transfor- mer SEC1-SEC2.	Swap connections between SEC1 and SEC2.
	dA F U	Travel data acquisition error.	Check that open and closed limit switches are po- sitioned correctly. Press TEST and check if any safety devices are in alarm state. Repeat acquisition procedure.
		Calibration procedure failed.	Allow the indicated calibration times to elapse du- ring self-acquisition. Check that PHAS is shown flashing on the display before closing the release lock cover. Repeat acquisition procedure.
The gate does not open or close.		Automation system position selection modification message with parameter 7 1.	SX DX Motors for sliding gates are factory configured for right hand opening gates 7 1 D 1 gates (position of motor relative to passage seen from interior side). If the position is changed and message dRLA is displayed: • Move the gate into the closed position. • Disconnect from mains power or remove the main fuse and wait 5 seconds. • Reconnect to mains power or refit the fuse. • Press and hold PROG until dRLA disappears and APP- appears on the display. Repeat acquisition procedure.
	ПоЕ	Motor not connected.	Check the motor cable.
	FE	Both limit switches activated.	Check connections of limit switches or check for foreign objects in limit switch blocks.
	Example: ISEE 2 IEE	Configuration parameter error.	Set configuration value correctly and save.
	EnE I	Encoder not connected.	Check connection to encoder. Replacing the encoder is recommended if the pro- blem persists.
	EnE3	Severe encoder malfunction.	Press TEST button. If the error code is displayed again, switch off the controller unit, wait 5 seconds and switch on again. Replace the encoder if the problem persists.

PROBLEM	ALARM	POSSIBLE CAUSE	ACTION
	EnES (EnES)	Encoder malfunction.	Press TEST button. Replace the encoder if the pro- blem persists.
	(LILU)	Insufficient power supply	If the unit contains dirt, moisture, insects or other foreign matter, disconnect from mains power and clean the board and the encoder. Replace the encoder if the problem persists.
		Batteries functioning	The batteries are almost flat.
The gate does not	EnEB	Encoder calculation error.	Repeat acquisition procedure.
open or close.	ЕЕЛР	Inverter thermal overload circuit breaker tripped.	Function is restored automatically within 2 min.
	6220 (btLO)	Flat batteries.	Wait for mains power to be restored.
	5LoP flashing	Release device open.	Close the release handle and turn the key to the close position. Check that the release contact is connected correctly.
	no PH	Motor calibration failed.	Repeat acquisition procedure. If the problem persists, check the cable connecting the encoder to the motor.
			Check if release handle is open.
			Check that the motor turns without impediment. Contact technical support in case of any problems.
		Problems with the encoder circuit or on the connecting cable.	Check the good condition of the onnection cable. Disconnect and then reconnect from main power. Give a command (opening/step-by-step,). If noPH does NOT appear, repeat the learning procedure. If noPH appears again contact the technical assistance.
	AP PE	TEST button pressed accidentally.	Repeat acquisition procedure.
Acquisition procedure	ure	Safety devices in alarm state.	Press the TEST button and check the safety device/s in alarm state and the connections of the safety devices.
does not complete correctly.		Excessive voltage drop.	Repeat acquisition procedure. Check mains voltage.
		Incorrect setting of parameters 30 and 3 I.	Adjust parameters $\exists D$ and $\exists I$ correctly for the weight and speed of the gate leaf.
	AP PL	Travel length error.	Move gate into completely closed position (FC li- mit switch signal must be active) and repeat the procedure.
			Check cable of limit switches. Replace the cable if the problem persists.
			the procedure.
			Stroke length less than the minimum allowed: in- crease the length.
	ΑΡΡΠ	Maximum permitted travel length exceeded	Reduce the ride. Contact technical assistance (tra- vel exceeding the maximum allowed by the techni- cal characteristics).
Remote control has limited range and does not work while auto-	-	The radio transmission is im- peded by metal structures and reinforced concrete walls.	Install the antenna outside.
mated gate is moving.	-	Flat batteries.	Replace the transmitter batteries.
The flashing light is not working.	-	Bulb / LED blown or flashing light wires disconnected.	Check LED circuit and/or connector wires.
Gate open indicator lamp does not work.	-	Bulb blown or wires disconnected.	Check the bulb and/or wires.
Gate does not perform desired manoeuvre.	-	Incorrect setting of parameter 7 I.	Select the correct installation position with para- meter 7 I.
	bNod	Incorrect selection of the battery type.	Change the value of the parameter 87.

N.B.: Press the TEST button to temporarily cancel the alarm. The next time a command is received, the alarm reappears on the display if the problem has not been resolved.

18 Procedural verifications - INFO Mode







INFO mode may be used to view certain parameters measured by the **B70/1DCHP** controller. Press and hold the TEST button for 5 seconds from the "View command signals and safety devices" mode with the motor stationary.

The control unit displays the following parameters and the corresponding measured values in sequence:

Parameter	Function
P2.00	View for 3 s the firmware version of the control unit.
Ent	Displays the position of MOTOR, expressed in revolutions and relative to total length, at the time of the test. (example: D , I , I = motor installed on the left I , D , D , I , I = motor installed on the right I , I , D , I).
Lun	View total length of programmed travel of MOTOR, in motor revolutions.
- PN	View motor speed of MOTOR, in revolutions per minute (rPM).
AUL	View current absorption of motor, in Amperes (e.g.: 001.1 = 1,1 A 016.5 = 16,5 A). If the MOTOR is stationary, the current absorption value is 0. Activate a command function to test current absorption.
ьи5	System OK indicator. To check for overloading (e.g.: too many utilities connected to 24 V output) or if the mains voltage is too low, compare the parameters read with values indicated as follows with the motor stationary: mains voltage = 230 V AC (nominal), bUS= 37.6 mains voltage = 207 V AC (-10%), bUS= 33.6 mains voltage = 253 V AC (+10%), bUS= 4 1.6
СПР	Display current, expressed in Amperes, used to compensate for strain detected by MOTOR due, for example, to low external temperatures (e.g.: $0 = 0 A \dots 4 = +12 A$). At the beginning of a manoeuvre from the completely open or completely closed position, if the control unit detects a strain higher than the value stored in its memory during the travel acquisition cycle, the controller automatically increases the current delivered to MOTOR.
ASC	Display current threshold, expressed in Amperes, at which the obstacle detection function (crush prevention) of MOTOR is triggered. This value is calculated automatically by the controller in relation to the settings of parameters $\exists D$ and $\exists I$. For the motor to function correctly, $R \square P$ must always be lower than the value $R S E$.
Eln	Indicates time taken by MOTOR to detect an obstacle, as set with parameter $\exists l$, in seconds. E.g. $l.000 = 1 \text{ s} / 0$. $l20 = 0.12 \text{ s} (120 \text{ ms})$. Ensure that the manoeuvre time is more than 0.3 s.
UP	If the control unit is capable of identifying the position of the gate when the test is conducted, the following is shown on the display: UPposition known, normal operation. UP Iposition unknown, position recovery in progress.
00	Indicates the state of the automation system (open/closed). DE DP automation system opening (motor active). DE EL automation system closing (motor active). DE - D automation system completely open (motor not actives). DE - C automation system completely closed (motor not actives).
UF	UF U_ mains voltage too low or overload. UF _H motors overcurrent.
nPEE	Displays the number of thermal protection interventions of the inverter. If it displays a number different from 0000, check that there are no excessive stress points and if the leaf, coming onto mechanical stops, does not activate the limit switch. Check the settings of parameters $\exists D$ and $\exists I$.
Н њи	Displays information about the electronic voltage limiter (ROGER TECHNOLOGY'S TECHNICAL ASSISTANCE ONLY).
• Use the + / - buttons to scroll through the parameters. When the last parameter in the sequence is reached, press	

the - button to return through the previous parameters.

• In INFO mode, the automation system may be activated to test operation in real time.

• Press and hold the TEST button for a few seconds to exit INFO mode.

19 Mechanical release

In the event of a fault or mains power loss, the gate may be released and opened manually.



For further information, refer to the locking/release operation in the manual of the automation system.

If the gate releases with the controller unit powered, the message 5LoP flashes on the display.

When the release system is restored to the normal operating position, if the gate is not completely open or completely closed the next time a command is received, the control initiates a position recovery procedure (see chapter 20). Activating one of the two limit switches immediately reacquires the position.

20 Position recovery mode

After a mains power outage or after mechanically releasing the gate, if the gate is not completely open or completely closed the next time a command is received, the control initiates a position recovery procedure:

- The gate starts a low speed manoeuvre.
- The flashing light flashes with a different duty cycle than normal (3 s on, 1.5 s off).
- The control unit recovers the installation data during this procedure. Warning! During this procedure, do not use any
 controls until one of the two limit switches is reached.
- Activating one of the two limit switches immediately reacquires the position.

When the control unit receives a command signal after a power failure or after the motor has been mechanically released, if the gate is completely open or completely closed, it initiates a position recovery procedure to precisely determine the exact position of the gate.

The gate releases the limit switch, briefly stops and resumes the manoeuvre at the speed set at parameters 4D and/ or/ 4I. Arrival on the opposite limit switch takes place at reduced speed, which is automatically set (regardless of the settings of the parameters IJ, IH and 4Z), recovering the position control with maximum accuracy.

The gate clears the limit switch, stops briefly and then resumes the manoeuvre until it reaches the opposite limit switch at reduced speed (regardless of the settings of parameters *I*, *I* and *H*²), to restore position control with absolute precision.

For **BG30/1400/R** motors only. If the control unit detects that the gate has been moved manually by more than 3 cm from the initial position, it initiates a position recovery procedure.

21 Initial testing

The testing must be performed by qualified technical personnel.

The installer is required to measure impact forces and select on the control unit the appropriate speed and torque values to ensure that the motorised door or gate remains within the limits defined by the standards EN 12453 and EN 12445.

Make sure that the provisions in Chapter 1 "GENERIC WARNINGS are observed.

- Turn on the power supply.
- Check that all connected controls are working correctly.
- Check that the release handle works correctly. The message 5LDP must flash on the display.
- Check travel and deceleration.
- Check if the impact forces are compliant with the EN 12453 and EN 12445 standards.
- Check that the safety devices are activated correctly.
- If the battery kit is installed, disconnect from mains and check that the batteries are working.
- Disconnect from mains power and disconnect the batteries (if used), then reconnect. Starting
 with the gate stopped in an intermediate position, check that the position recovery procedure
 is completed correctly for both the open and closed positions.
- Check that the limit switches are set correctly and function correctly. If necessary, adjust the motor installation position.
- Check that there is a gap of at least 2-3 cm between the gate and the mechanical stop at the end of the manoeuvre.

22 Start-up

The installer is required to draw up and preserve the technical file of the system for at least 10 years, which must contain the wiring diagram, the drawing and the photo of the system, the risk analysis and the solutions adopted, the

manufacturer's declaration of conformity for all connected devices, the instructions manual of each device and / or accessory and the system's maintenance plan.

Apply a plate indicating the automation system data on the motorised door or gate, the name of the person in charge of the start-up, the serial number and the year of construction, as well as the CE mark.

Apply a plate and / or label with the indications for the operations required to manually unlock the system.

Draw up and provide the end user with the declaration of conformity, instructions and warnings for use and the maintenance plan.

Make sure that the end user has understood the correct automatic, manual or emergency operation of the system.

Inform the end user about the dangers and risks that may be present.

23 Maintenance

Perform scheduled maintenance every 6 months.

Check cleanliness and function.

If the unit contains dirt, moisture, insects or other foreign matter, disconnect from mains power and clean the board and the housing.

Repeat the initial installation test procedure after cleaning.

If any corrosion is found on the printed circuit board, evaluate if it is necessary to replace the board itself. Check that the battery is in good working order.

24 Disposal



This product may only be uninstalled by qualified technical personnel, following suitable procedures for removing the product correctly and safely. This product consists of numerous different materials. Some of these materials may be recycled, while others must be disposed of correctly at the specific recycling or waste management facilities indicated by local legislation applicable for this category of product. Do not dispose of this product as domestic

refuse. Observe local legislation for differentiated refuse collection, or hand the product over to the vendor when purchasing an equivalent new product.

Local legislation may envisage severe fines for the incorrect disposal of this product.

Warning! Some parts of this product may contain substances that are harmful to the environment or dangerous and which may cause damage to the environment or health risks if disposed of incorrectly.

25 Additional information and contact details

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Declaration CE of Conformity

The undersigned Dino Florian, legal representative of **Roger Technology - Via Botticelli 8, 31021 Mogliano V.to** (TV) DECLARES that the **B70/1DCHP** digital control unit is compliant with the provisions established by Community directives:

- 2014/35/EU LVD Standard

- 2014/30/EU EMC Standard
- 2014/53/EU RED Standard
- 2011/65/CE RoHS Standard

Place: Mogliano V.to

Date: 02/05/2016

Signature

Rogion Di



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